Hepeka - Poland Sp.z o.o.
ul. Staropogonska 35/II
PL 41-200 Sosnowiec
Tel: +48 32 2901070
infopl@hepeka.com
www.hepeka.com

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METAL CUTTING LINE

METALL-LINIE

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CIRCULAR CUTTING-OFF MACHINE

KREISSÄGEMASCHINEN

TECHNICAL FEATURES

- Lubricating and coolant system with collection tank
- Revolving head for 0°-45° right-left cuts (art. 756N-759N-761N)
- Quick clamping at 0°-45° right-left device (art. 761N)
- Adjustable movable jaws to permit right-left cutting
- Quick vice locking lever (art. 756N-759N-761N)
- Gearbox in oil bath
- 24V low voltage control panel (art. 759N-761N)
- Sturdy cast iron vice that allows the piece to be fixed both to the right and left (art. 756N – 759N – 761N)

STANDARD FITTINGS

- Adjustable bar stop-rod for mass-produced cuts.
- Bar support rollers and quick clamping vice (art. 761N)

TECHNISCHE EIGENSCHAFTEN

- *Schmier-Kühlanlage mit Auffangbehälter.*
- *Drehkopf für Schnitt zwischen 0°- 45° rechts-link (art. 756N-759N-761N)*
- *Schnellsperrvorrichtung auf 0°- 45° rechts-link (Art. 761N)*
- *Einstellbare, abnehmbare Backen für den Schnitt rechts-link*
- *Schnell-Spannhebel der Klemme (Art. 756N-759N-761N)*
- *Ölbadgetriebe*
- *Niederspannungs-Steuertafel 24V (art. 759N-761N)*
- *Robuste Gusseisen-Klemme, mit der die Befestigung des Werkstücks sowohl rechts als auch links möglich ist (art. 756N – 759N – 761N)*

SERIENAUSSTATTUNG

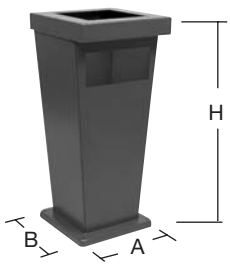
- *Einstellbarer Längenanschlag für die Ausführung von Serienschnitten.*
- *Rollenbahn zum Abstützen der Stangen und Schraubstock mit Schnellspannvorrichtung*

Cutting capacity / Schneidbereich				
ART.		mm	Ø mm	mm
754N	0°	45x75	65	55x55
	45°	40x60	60	50x50
756N-759N	0°	55x95	70	70x70
	45°dx-sx	50x60	65	55x55
761N	0°	115x70	90	80x80
	45°dx-sx	70x70	80	70x70

ART.	Code Bestellnummer	WATT	RPM	Ø mm	MAX	a x b x h mm	Kg
754N	8.41.12.21	750 1~	52	225*	70	540x380x430	32
756N	8.41.14.21	1100 1~	40	250*	100	870x560x660	83
759N	8.41.17.32	950/1350 3~ 24V	40/80	250*	100	870x560x660	83
761N	8.41.18.32	1500/2200 3~ 24V	40/80	315*	120	1020x770x880	160

* Blade available on request - *Sägeblatt auf Anfrage lieferbar* • 1~ 230 Volt - Hz 50 single-phase motor - *Einphasen-Motor 230 Volt - Hz 50* • 3~ 400 Volt - Hz 50 three-phase motor - *Dreihphasen-Motor 400 Volt - HZ 50*

Art. 336



Columns / Maschinensockel			
ART.	Code Bestellnummer	Size/Abmessungen AxBxH mm	For articles Für artikel
320	7.13.35.47	370x370x800	754N - 754
336	7.13.36.42	450x550x800	756N - 759N
337	7.13.36.43	570x680x700	761N

Circular blades / Sägeblätter			
Code Bestellnummer	Ø mm	Ø D mm	For articles Für artikel
3.27.78.04	225	32	754N - 754
3.27.78.05	250	32	756N - 756 - 759N - 759
3.27.78.06	315	32	761N - 761

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BIMETAL BANDSAW BLADES

BIMETALL-SÄGEBÄNDER

NEW!

TECHNICAL FEATURES

- Bimetal cobalt blades M42 for high cutting performance.
- Suitable for dry cutting, too.
- High resistance and productivity both for solid materials and for sections.
- Available in standard packs of 1 or 5 pieces.

TECHNISCHE EIGENSCHAFTEN

- *Kobalt Bimetallbänder M42 für hohe Schnittleistungen.*
- *Hohe Leistung sowohl auf vollmaterial als auch profile.*
- *Geeignet auch für trockene Schnitte.*
- *Lieferbar in Standardverpackungen mit 1 oder 5 Stück.*

ART. N280SAE • N280SAEX • N280SAH • N280SAHX			2700
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.85	2700X27X0,9	5/8*	1 pcs/Stk
3.27.99.93	2700X27X0,9	5/8*	5 pcs/Stk
3.27.99.87	2700X27X0,9	2/3	1 pcs/Stk
3.27.99.95	2700X27X0,9	2/3	5 pcs/Stk
3.27.99.86	2700X27X0,9	3/4	1 pcs/Stk
3.27.99.94	2700X27X0,9	3/4	5 pcs/Stk
3.27.99.84	2700X27X0,9	8/12	1 pcs/Stk
3.27.99.92	2700X27X0,9	8/12	5 pcs/Stk

ART. 791			2000
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.30	*2000x19x0.9*	*6/10**	*1 pcs/Stk*
3.27.99.33	*2000x19x0.9*	*6/10**	*5 pcs/Stk*
3.27.99.31	*2000x19x0.9*	*14*	*1 pcs/Stk*
3.27.99.34	*2000x19x0.9*	*14*	*5 pcs/Stk*
3.27.99.32	*2000x19x0.9*	*4/6*	*1 pcs/Stk*
3.27.99.35	*2000x19x0.9*	*4/6*	*5 pcs/Stk*

ART. 260DA • 795 • 796			2500
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.44	2465x19x0.9	4/6*	1 pcs/Stk
3.27.99.47	2465x19x0.9	4/6*	5 pcs/Stk
3.27.99.42	2465x19x0.9	6/10	1 pcs/Stk
3.27.99.45	2465x19x0.9	6/10	5 pcs/Stk
3.27.99.43	2465x19x0.9	14	1 pcs/Stk
3.27.99.46	2465x19x0.9	14	5 pcs/Stk

ART. 785P - 785			1750
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.24	1735x13x0.9	6/10*	1 pcs/Stk
3.27.99.27	1735x13x0.9	6/10*	5 pcs/Stk
3.27.99.25	1735x13x0.9	14	1 pcs/Stk
3.27.99.28	1735x13x0.9	14	5 pcs/Stk
3.27.99.26	1735x13x0.9	6	1 pcs/Stk
3.27.99.29	1735x13x0.9	6	5 pcs/Stk

ART. 792 • 793			2200
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.36	*2140x19x0.9*	*6/10**	*1 pcs/Stk*
3.27.99.39	*2140x19x0.9*	*6/10**	*5 pcs/Stk*
3.27.99.37	*2140x19x0.9*	*14*	*1 pcs/Stk*
3.27.99.40	*2140x19x0.9*	*14*	*5 pcs/Stk*
3.27.99.38	*2140x19x0.9*	*4/6*	*1 pcs/Stk*
3.27.99.41	*2140x19x0.9*	*4/6*	*5 pcs/Stk*

ART. 782 • 783 • 780P			1330
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.48	1335x13x0.65	8/12*	1 pcs/Stk
3.27.99.20	1335x13x0.65	8/12*	5 pcs/Stk
3.27.99.49	1335x13x0.65	6	1 pcs/Stk
3.27.99.21	1335x13x0.65	6	5 pcs/Stk
3.27.99.18	1335x13x0.65	14	1 pcs/Stk
3.27.99.22	1335x13x0.65	14	5 pcs/Stk
3.27.99.19	1335x13x0.65	18	1 pcs/Stk
3.27.99.23	1335x13x0.65	18	5 pcs/Stk

*** Standard fitting on bandsaws**
In Standardausstattung auf den Sägemaschinen

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NG new generation

PATENTED

new!

TECHNICAL FEATURES

- Special blades ideal for use on "NG System" sawing machines
- Bimetal cobalt blades M42 for high cutting performance.
- Suitable for dry cutting too.
- High resistance and productivity both for solid materials and for sections.
- Available in standard packs of 1 or 5 pieces.

TECHNISCHE EIGENSCHAFTEN

- *Sondere Sägebander, ideal für den Einsatz auf "NG System" bandsägenmaschinen.*
- *Kobalt Bimetallbänder M42 für hohe Schnittleistungen.*
- *Geeignet auch für trockene Schnitte.*
- *Lieferbar in Standardverpackungen mit 1 oder 5 Stück.*

ART. NG280M			2700
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.81	2700X27X0,9	5/8*	1 pcs/Stk
3.27.99.89	2700X27X0,9	5/8*	5 pcs/Stk
3.27.99.83	2700X27X0,9	2/3	1 pcs/Stk
3.27.99.91	2700X27X0,9	2/3	5 pcs/Stk
3.27.99.82	2700X27X0,9	3/4	1 pcs/Stk
3.27.99.90	2700X27X0,9	3/4	5 pcs/Stk
3.27.99.80	2700X27X0,9	8/12	1 pcs/Stk
3.27.99.88	2700X27X0,9	8/12	5 pcs/Stk

ART. NG160			1750
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.63	1735x13x0.9	6/10*	1 pcs/Stk
3.27.99.64	1735x13x0.9	6/10*	5 pcs/Stk
3.27.99.65	1735x13x0.9	14	1 pcs/Stk
3.27.99.66	1735x13x0.9	14	5 pcs/Stk
3.27.99.67	1735x13x0.9	6	1 pcs/Stk
3.27.99.68	1735x13x0.9	6	5 pcs/Stk

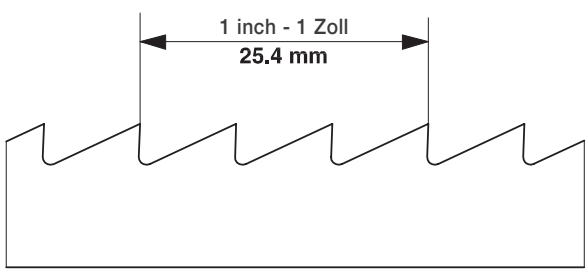
new!

ART. NG200 • NG201			2200
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.96	2140x19x0,9	6/10*	1 pcs/Stk
3.27.99.99	2140x19x0,9	6/10*	5 pcs/Stk
3.27.99.97	2140x19x0,9	4/6	1 pcs/Stk
3.28.00.00	2140x19x0,9	4/6	5 pcs/Stk
3.27.99.98	2140x19x0,9	14	1 pcs/Stk
3.28.00.01	2140x19x0,9	14	5 pcs/Stk

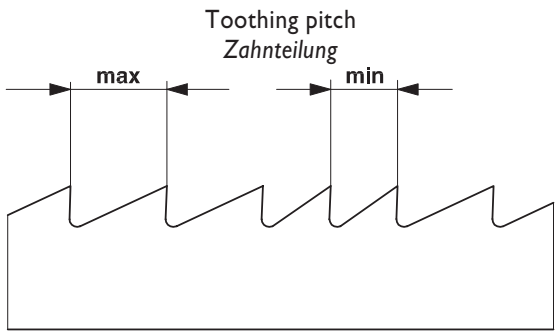
ART. NG120			1440
Code *Bestellnummer*	mm	Z /1"	Pack *Verpackung*
3.27.99.57	1440x13x0.65	14*	1 pcs/Stk
3.27.99.61	1440x13x0.65	14*	5 pcs/Stk
3.27.99.55	1440x13x0.65	8/12	1 pcs/Stk
3.27.99.59	1440x13x0.65	8/12	5 pcs/Stk
3.27.99.56	1440x13x0.65	6	1 pcs/Stk
3.27.99.60	1440x13x0.65	6	5 pcs/Stk
3.27.99.58	1440x13x0.65	18	1 pcs/Stk
3.27.99.62	1440x13x0.65	18	5 pcs/Stk

*** Standard fitting on bandsaws**
In Standardausstattung auf den Sägemaschinen

FIXED PITCH TOOTHING - *KONSTANTE ZAHNTEILUNG*



VARIABLE PITCH TOOTHING - *VARIABLE ZAHNTEILUNG*



Hepeka - Poland Sp.z o.o.
ul. Staropogonska 35/II
PL 41-200 Sosnowiec
Tel: +48 32 2901070
infopl@hepeka.com
www.hepeka.com

femi® Made in Europe

FEMI SpA
Via del Lavoro, 4 - 40023 Castel Guelfo (BO) ITALY
Tel. +39 0542 670160 - Fax +39 0542 670185
E-mail: infocom@femi.it - www.femi.it

FEMI France Sarl
5, Rue Saint Exupéry - F-67500 Haguenau
Tel. +33 (0) 3 88054969 - Fax +33 (0) 3 88054640
E-mail: sales@femi-france.com - www.femi-france.com